

Receiving Report

Date: 14/10/2Batch No: M132578Supplier: B REARWDart P/O: 25100

Packing Slip:	Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>
Invoice:	Yes	<input type="checkbox"/>	No	<input checked="" type="checkbox"/>
Receipt:	Cash	<input type="checkbox"/>	Cr	<input checked="" type="checkbox"/>
New Supplier	Yes	<input type="checkbox"/>	No	<input checked="" type="checkbox"/>

Release Note Attached:	Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	N/A
Waybill Attached:	Yes	<input type="checkbox"/>	No	<input checked="" type="checkbox"/>	N/A
Shipment Complete:	Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	N/A
QC18 Inspection					N/A
Work Order					N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

Location



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID: PO25150

Purchase Order Date: 7/24/2014

PO Print Date: 7/24/2014

Page Number: 4 of 7

Order From:
B/E AEROSPACE INC
88289 EXPÉDITE WAY
CHICAGO, IL 33172
USA

VU-BEA001

Ship To: DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 305-925-2600

Ship To Contact
Ship To Phone
Ship Via: Fedex P1
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB FCA - (Free Carrier)

11 MS21059L3K

Nutplate

7/29/2014
Yes
7/29/2014

400.00
Each

Line Total: \$120.00

\$0.67 \$268.00

305
12 MS 21060-3K

Nut Plate

7/29/2014
Yes
7/29/2014

100.00
Each

Line Total: \$268.00

\$1.37 \$137.00

307
13 MS24694-S148

SCREW

8/29/2014
Yes
8/29/2014

15.00
Each

Line Total: \$137.00

\$8.40 \$126.00

7/24/10/2

Line Total: \$126.00

Note:



B/E Aerospace, Inc.

Page: 1 of 1

CONSUMABLES MANAGEMENT

P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMCR
www.beconsumables.com

Shipped From: 9835 NW 14TH ST, MIAMI, FL 33172

Material Certification

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to B/E Aerospace, Inc.

FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO25150

LNE#	QUANTITY	U/M	PART-NUMBER	CUST REF#	LOT-NUMBER	MANUFACTURER	CCODE	MFR DATE	EXP DATE
------	----------	-----	-------------	-----------	------------	--------------	-------	----------	----------

13	15	EA	MS24694S148		R33547	PILGRIM SCREW (AZ)	1GP79		
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Jason Lewis
Vice President of Quality

10/01/14

P I L G R I M

Screw Corporation

PACKING LIST

ARIZONA - 480-917-2500

SHIPPED FROM
2875 WEST FRYE RD
CHANDLER, AZ 85224

RHODE ISLAND - 401-274-4090

9/11/2014



PAC141169

BE
BILL TO: B/E AEROSPACE
 CONSUMABLES MANAGEMENT
 MIAMI FL 33102-5263
 P.O. BOX 025263

SHIP TO: B/E AEROSPACE
 CONSUMABLES MANAGEMENT
 9835 NW 14TH STREET
 MIAMI, FL 33172

OUR ORDER # **TERMS**
 ORD119524 Net 30*DNI*033101490

FREIGHT SHIP VIA
 C FedEx Ground

SHIPPING DATE
 9/11/2014

CUSTOMER PO #: 
 0ZYFZ02

QTY	U/M	PART #	DRAWING #
100	EA	MS24594S148	NASM24694

Revision: 2

5/16-24 X 1-1/32 PH 100F ALLOY/Cd2
 OR SOONER

LOT#:

R33547 QTY: 100.00 pc#425

1 CTNS, TOTAL WT. 3.00 LBS WITH 0 ON BACKORDER

Compliant with DFARS 252-225-7009 Restriction on Acquisition of Certain
 Articles Containing Specialty Metals

MFR C OF C

CHEM AND PHYS

RAW MATERIALS AND PROCESS CERTS

DFAR 252.225-7009 COMPLIANT

QLTY CODES: A, A.1, B, C, E, H, P, U, V

PILGRIM LATEST REV: PLEASE NOTIFY OF ANY NEWER REV

REQUESTS

SHIPPING INSTRUCTIONS:

NO OVERSHIPMENTS

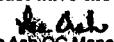
IF UNDER 150 LBS SHIP FEDEX GROUND ACCT# 0331-0149-0 MARK:

COLLECT

CERTIFICATE OF COMPLIANCE

We hereby certify that all items delivered on this invoice comply with all applicable drawing, specification, and purchase order requirements. Evidence of such is on file for review for a minimum of 10 years. All products manufactured by Pilgrim Screw are of domestic origin and have not come in contact with mercury while in our possession. Also all special processes were performed by approved sources at the time of manufacture. Shortage claims must be made within (5) days after receipt of the goods. Quality claims must be made within (30) days after receipt of the goods. Returns will not be accepted without a 'Return Material Authorization' number. All goods returned must have the freight prepaid.

MADE IN THE USA


 Les Ash QC Manager

Authorized Rep.

P I L G R I M
Screw Corporation

PACKING LIST

ARIZONA - 480-917-2500

SHIPPED FROM
2875 WEST FRYE RD
CHANDLER, AZ 85224

RHODE ISLAND - 401-274-4090

9/11/2014



PAC141169

BE
BILL TO: B/E AEROSPACE
CONSUMABLES MANAGEMENT
MIAMI, FL 33102-5263
P.O. BOX 025263

SHIP TO: B/E AEROSPACE
CONSUMABLES MANAGEMENT
9835 NW 14TH STREET
MIAMI, FL 33172

OUR ORDER # **TERMS**
ORD119524 Net 30*DNI*033101490

FREIGHT SHIP VIA
C FedEx Ground

SHIPPING DATE
9/11/2014

CUSTOMER PO #: 
0ZYFZ02

QTY	U/M	PART #	DRAWING #
IF OVER 150 LBS, SHIP FEDEX FREIGHT ECONOMY ACCT 300176860			
DO NOT INSURE OR DECLARE A VALUE FOR THIS SHIPMENT			
Schedule B#: 7318159000 ECCN #: 9A991d "NLR"			

SHIPPING INSTRUCTIONS: LABEL ON OUTSIDE OF BOX

HONEYWELL SOURCE ACCEPTED:

STAMP IMPRESSION

DATE:



9/11/2014

****BOXES MUST NOT EXCEED 40 LBS EACH****

CERTIFICATE OF COMPLIANCE

We hereby certify that all items delivered on this invoice comply with all applicable drawing, specification, and purchase order requirements. Evidence of such is on file for review for a minimum of 10 years. All products manufactured by Pilgrim Screw are of domestic origin and have not come in contact with mercury while in our possession. Also all special processes were performed by approved sources at the time of manufacture. Shortage claims must be made within (5) days after receipt of the goods. Quality claims must be made within (30) days after receipt of the goods. Returns will not be accepted without a 'Return Material Authorization' number. All goods returned must have the freight prepaid.

MADE IN THE USA

Page # 2


Lee Ash
QC Manager

Authorized Rep.

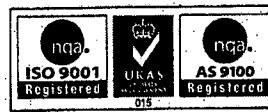


Pilgrim Screw

CORPORATION

Established 1932

CHEMICAL AND PHYSICAL CERTIFICATE



SOLD TO

B/E AEROSPACE
CONSUMABLES MANAGEMENT
MIAMI, FL 33172

MADE IN THE USA

CAGE CODE: 47253

DOCUMENT # PSQR0001 REV 4

MANUFACTURED BY

PILGRIM SCREW CORPORATION
120 SPRAGUE STREET
PROVIDENCE RI 02907
USA

TEL. 401-274-4090 FAX. 401-861-9890

CUSTOMER PO #/ CONTRACT #
OZYFZ02

PACKING LIST #
PAC141169

PURCHASE QTY
100

LOT # / JOB #
R33547

MANUFACTURE DATE
4/16/2013

CERTIFICATION DATE
9/11/2014

RAW MATERIAL HEAT #
553390

MATERIAL GRADE
UNS G41300

RAW MATERIAL SOURCE
WIRETECH/CHARTER

SPECIFICATION/PART# - DRAWING # - REVISION
MS24694S148 NASM24694 2 Nomenclature/Item Description
5/16-24 UNF-3A X 1-1/32 PH 100' FL HD MACH SCREW

PROCUREMENT SPECIFICATION
NASM7839(1)

THREAD SPECIFICATION
MIL-S-7742D AMD 1

MATERIAL SPECIFICATION
AMS-S-6758

HEAT TREAT SPECIFICATION
AMS-H-6875B/AMS 2759/1E

FINISH SPECIFICATION
AMS-QQ-P-416C TYPE II CLASS 3

NOTES

QA TEST SUMMARY

OTHER TESTS

ULTIMATE TENSILE LBS / P.S.I.

8884/153127

MAGNETIC PERMEABILITY

N/A

HEAD STRUCTURE

DECARBURIZATION

HARDNESS

29-30 HRC

YIELD LBS / P.S.I.

N/A

MAGNETIC PARTICLE INS.

DFARS COMPLIANT

TORQUE IN / LBS

N/A

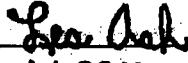
SHEAR LBS / P.S.I.

N/A

252.225-7009 RESTRICTION
ON ACQUISITION OF
CERTAIN ARTICLES CON-
TAINING SPECIALTY METALS
(USA)

Test data will be on file for a least 10 years from the date of manufacture, or as agreed upon in the contract. This lot has been produced, sampled, tested, inspected, and marked in accordance with all contract and specification requirements, and the material complies with all the contract and specification requirements. The product specified herein was not in contact with Mercury while in our possession. Class 1 ozone-depleting substances of the clean air amendment of 1990 were not used in the design, manufacture, or test of the item.

Electronically counted quantity is within +/- 1% Specified.


Les Ash QC Manager

WireTech, Inc.

6440 E. Canning Street
Los Angeles, CA 90040
Phone (323) 722-4933
Fax (323) 721-2738

SOLD TO:

Pilgrim Screw
259 Dexter Street
Providence, RI 02907
USA

CERTIFICATION

WORK ORDER
72321R

HEAT NO.
553390
SALES ORDER / RLS
832643 / 2
ISO 9001-2000 REGISTERED



ACCREDITED
MECHANICAL TESTING
CERT # 911.01

CUSTOMER P.O.	CUSTOMER PART	QUANTITY	CARRIERS	LADING NO	SHIPMENT DATE
54079		1,076 Lbs	1	00081617	01/26/2010

SPECIFICATION: P144130-103120A
A-4130, AQ, SKFG, CHQ WIRE, SEAM & DECARB FREE, SAIP Zinc Phosphate, Lime & Stearate Coating,
Size:0.311/0.313 Specifications: AMS 2301H, AMS 6370M, MIL-S6758B AMS 6758

CERTIFICATION REQUIREMENTS

Chemical Properties

C	Si	Mn	P	S	Cu	Ni	Cr	Mo
.30	.26	.55	.007	.010	.18	.19	.89	.21

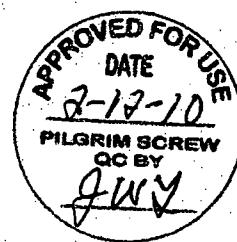
Physical Properties

Grain Size Jominy 1 Jominy 2 Inclusions Macro Cleanliness Mill Source
6 J5=45 J8=37 S2-R1-C2 GOOD F6S=0 Charter

Country of Origin
USA - DFAR Compliant

Mechanical Properties

TEST	UNITS	RESULTS
Tensile Strength	KSI	77.6
Yield Strength	KSI	65.9
% Elongation	%	32
% Reduction of Area	%	68.4
Rockwell Hardness B Scale	HRB (s)	82
Decarb (Total)	In	0.00



Merchandise covered by this invoice is warranted to be free from defects in workmanship or material but not for any specific length of time, type or measure of service. No claim for allowance will be recognized unless presented in writing within 10 days time after receipt of material. Our maximum liability for any claim predicated upon defective merchandise is limited to replacement of it, or to repayment of it, or to repayment of the purchase price thereof, as we elect. Material cut to specific length or size cannot be returned for credit and request for cancellation of such orders will not be considered if manufacture has been commenced. Buyer, by acceptance of the merchandise covered by this invoice, agrees to the foregoing terms and conditions and those set forth on the reverse hereof. The recording of false, fictitious or fraudulent statements on this document may be punished as a felony under Federal statutes including Federal law, Title 18, Chapter 47.

REPRODUCTION OF THIS CERTIFICATION IS NOT ALLOWED UNLESS IN FULL.

Wire Tech, Inc. metallurgical laboratory is accredited in the following test: chemical analysis per ASTM E 415, mechanical testing per ASTM A 370, Rockwell hardness per ASTM E 18, metallographic mount preparation per ASTM E 3, decarburization depth per ASTM E 107, IFI 140, inclusion rating per ASTM E 45, decarburization performed as per IFI 140. The reported Chemical and Physical Properties are Melt Source results. Transcribed from mill certificates. HRB(S) are hardness results performed with a 1/16" steel ball. Unless otherwise specified, HRB and HRC results are conversions from ASTM A370 tables 1 and 2. *Test result not covered by our current A2LA accreditation. Tests which have been undertaken by a subcontractor laboratory that is not accredited are not endorsed by A2LA or covered by Wire Tech, Inc. A2LA accreditation.

TEST RESULTS RELATE ONLY TO THE ITEMS TESTED.

Material is free of mercury, radium, or alpha contamination.

CHARTER
STEEL

A DIVISION of
Charter Manufacturing Company, Inc.

CHARTER STEEL

EMAIL

1658 Cold Springs Road

Saukville, Wisconsin 53080

(262) 268-2400

1-800-437-8789

FAX (262) 268-2570

CHARTER STEEL TEST REPORT Reverse Has Text And Codes

Wiretech Incorporated
6440 East Canning Street
Los Angeles, CA 90040-
Attn: Janice Duran

Cust. P.O.	6225
Cust Part#	4130C1A130-C
Charter Sales Order	267902
Heat #	553390
Ship Lot #	555924
Grade#	4130 R SK FG AQ
Process	SA
Finish Size	33/64

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed below and on the reverse side, and that it satisfies those requirements.

Test Results of Heat Lot# 553390

Lab Code: 7388	Test Results of Heat Lot# 553390																						
	OUTS. MELT SOURCE HEAT NUM. = N/R		C		Mn		P		S		Si		Ni		Cr		Mo		Cu		Sn		V
Chemistry	Wt%	0.30	0.55	0.007	0.010	0.260	0.19	0.89	0.21	0.18	0.008	0.001											
	AL	N	B	TI	NB																		
	0.025	0.0070	0.0001	0.001	0.001																		
Jominy (HRC)	JOM01	JOM02	JOM03	JOM04	JOM05	JOM06	JOM07	JOM08	JOM09	JOM10	JOM11	JOM12											
	53	52	51	49	45	41	38	37	35	34	32	32											
	JOM13	JOM14	JOM15	JOM16	JOM18	JOM20	JOM22	JOM24	JOM26	JOM28	JOM30	JOM32											
	32	31	30	30	28	29	28	28	28	27	27	27											

JOMINY SAMPLE TYPE ENGLISH = B JOMINY LAB = 0358-01

CHEM. DEVIATION EXT.-GREEN = N/R

MACRO ETCH SURFACE = 2 MACRO ETCH RANDOM = 1 MACRO ETCH CENTER = 1

AMS 2301 FRQ AVE = 0.00 AMS 2301 FRQ IND = 0.00

AMS 2301 SEV AVE = 0.00 AMS 2301 SEV IND = 0.00

Test Results of Rolling Lot # 400634

MAX ALLOWABLE DEFECT = 0.0000
QC DEVIATION EXT.-GREEN = N/R

Test Results of Processing Lot # 555924

	# of Tests		Min Value	Max Value	Mean Value
TENSILE (KSI)	1	75.2	75.2	75.2	TENSILE LAB = 0358-02
REDUCTION OF AREA (%)	1	70	70	70	RA LAB = 0358-02

NUM DECARB = 1 FREE FERRITE DECARB = 0.000 FREE FERR & PARTIAL DECARB = 0.001
CP SPHERO % LAB = 0358-02 NUM SPHERO = 1 SPHERODIZATION (%) = 80.0
QC DEVIATION EXT.-PROCESSED = N/R

Specifications:

Manufactured per Charter Steel Quality Manual Rev 8, 12-05-07
Meets customer specifications with any applicable Charter Steel exceptions for the following customer documents:
Customer Document = COP 3010 Revision = M Dated = 12-MAR-2003

Additional Comments:

MEETS REQUIREMENTS OF SPECIFICATIONS AMS6370M/AMS2301J

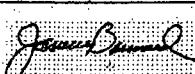
Charter Steel
Saukville, WI, USA



Fax number: (323) 721-2738

Ref: Load1, Mail0, Fax1

Page 1 of 1


Janice Barnard
Manager of Quality Assurance
08/18/2008

The following statements are applicable to the material described on the front of this Test Report:

1. Except as noted, the steel supplied for this order was melted, rolled, and processed in the United States.
2. Mercury was not used during the manufacture of this product, nor was the steel contaminated with mercury during processing.
3. Unless directed by the customer, there are no welds in any of the coils produced for this order.
4. The laboratory that generated the analytical or test results can be identified by the following key:

Certificate Number	Lab Code	Laboratory	Address
0358-01	7388	CSMD	Charter Steel Melting Division 1653 Cold Springs Road, Saukville, WI 53080
0358-02	8171	CSRD/CDPD	Charter Steel Rolling/Processing Division 1658 Cold Springs Road, Saukville, WI 53080
0358-03	123633	P4	Charter Steel Ohio Processing Division 6255 US Highway 23, Risingsun, OH 43457
0358-04	125544	CSC	Charter Steel Cleveland 4300 E. 49th St., Cuyahoga Heights, OH 44125-1004
358.05	128003	CSDT	Charter Steel Detroit 23860 Sherwood Ave. Center Line, MI 48015
		--	Subcontracted test performed by laboratory not in Charter Steel system.

5. When run by a Charter Steel laboratory, the following tests were performed according to the latest revisions of the specifications listed below, as noted in the Charter Steel Laboratory Quality Manual:

Test	Possible Laboratory	Specification
Chemistry Analysis	CSMD, CSC	ASTM E415; ASTM E1019
X-ray Fluorescence Stainless and Alloy Steel	CSC	ASTM E572
Macroetch	CSMD, CSC	ASTM E381
Hardenability (Jominy)	CSMD, CSC	ASTM A255; SAE J406; JIS G0561
Grain Size	CSMD	ASTM E112
Tensile Test	CSRD/CSPD, P4, CSC, CSDT	ASTM E8; ASTM A370
Rockwell Hardness	CSMD, CSRD/CSPD, P4, CSC, CSDT	ASTM E18; ASTM A370
Microstructure (spheroidization)	CSRD/CSPD, P4	ASTM A892
Inclusion Content (Methods A, E)	CSRD/CSPD, CSC	ASTM E45

Charter Steel has been accredited to perform all of the above tests by the American Association for Laboratory Accreditation (A2LA). These accreditations expire 01/31/09.

All other test results associated with a Charter Steel laboratory that appear on the front of this report, if any, were performed according to documented procedures developed by Charter Steel and are not accredited by A2LA.

6. The test results on the front of this report are the true values measured on the samples taken from the production lot. They do not apply to any other sample.
7. This test report cannot be reproduced or distributed except in full without the written permission of Charter Steel. The primary customer whose name and address appear on the front of this form may reproduce this test report subject to the following restrictions:
 - It may be distributed only to their customers
 - Both sides of all pages must be reproduced in full
8. This certification is given subject to the terms and conditions of sale provided in Charter Steel's acknowledgement (designated by our Purchase Order number) to the customer's purchase order. Both Purchase Order numbers appear on the front page of this Report.
9. Where the customer has provided a specification, the results on the front of this test report conform to that specification unless otherwise noted on this test report.



Hayes Heat Treating Certification

Order No.: 79417

Date: 03/27/2013

Entry Date: 03/09/2013

Page: 1 of 1

To:

Pilgrim Screw Corporation 2/9
120 Sprague Street

Providence RI 02907

Purchase Order No.: 65753
Packing List No.:

Material: 8740

Lockheed Martin Vendor Code LM0012655 Honeywell Vendor Code D10013
United Technologies Vendor Code S02609 Boeing Vendor Code 635554

Quantity	Part Number / Part Name / Part Description	Pounds
1,815	MS24694S148 5/16-24 x 1-1/32 R33547	41

Vacuum harden, oil quench and air temper to obtain a hardness of 26-32 HRC in accordance with AMS-H-6875B and AMS2759/1E.

Insp. Type	Scale	Minimum	Maximum	Number	Other
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Customer Requirements:

Final HRC 27. 32.

Verify Process

Results:

Final HRC 29. 30. Sample size 8 pcs

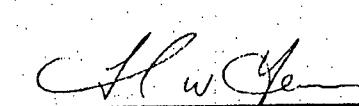
Processed to the specification.

Verify Process

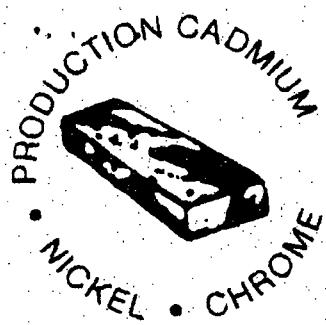
Chart (s) Verified, Processed To Specification.

All heat treatment processing performed on this order was accomplished using equipment that meets the requirements of AMS 2750. All heat treatment operations were accomplished in accordance with the requested/required heat treatment specification and all required verifications tests have been performed and documented. No unauthorized changes or deviations to required heat treatment specifications or procedures have been performed. Hardness inspection is in accordance with ASTM E18 and/or ASTM E384. All processes are Mercury free. Sample Inspection is in accordance with ANSI/ASQ Z1.4.

ISO 9001:2008 Certification 10-1427R
AS 9100 Certification No. 10-1427R
Cage/NCage Code #27790
Nadcap Certification #3162152413



Ted W. Yeaw
Quality Technician
Hayes Heat Treating Inc.



New Method Plating Co., Inc.

QUALITY
MANAGEMENT
SYSTEM
ISO 9001:2000
AS9100 REV. B
CERTIFIED

Established 1931



43 Hammond St.
Worcester, MA 01610
Phone 508.754.2671
Fax 508.754.1981
www.newmethodplating.com

CERTIFICATE OF COMPLIANCE

COMPANY PILGRIM SCREW CORP.

DATE 4/8/13

PO#	LOT#	QUANTITY
<u>66013</u>	<u>R33547</u>	<u>1,815</u>

CADMIUM PLATED IN ACCORDANCE WITH AMS QQ-P-416C
Class III, Type II (Clear Yellow X Black)

Hardness: 27-32 HRC

NO BAKE

- Before plating, bake at 375+/-25F for 4 hours. After plating, bake at 375+/-25F for 3 hours.
- Before plating, bake at 275+/-25F for 5 hours. After plating, bake at 275+/-25F for 23 hours.
- Before plating, bake at 375+/-25F for 4 hours. After plating, bake at 375+/-25F for 23 hours.

Thickness Test Results

Accept Reject Min.: Spec. .0002 Read .00028 Avg .00032

Adhesion Test Results

Accept Reject Inspected by Ralph Capalbo

Certification

This lot has been processed, sampled, tested, and inspected in accordance with the contract and specification requirements listed above, and the plating and conversion coating complies with those contract and specification requirements. Process control data is on file and is available upon request. We certify that these parts have been processed in a mercury free environment.

Signed: Ralph Capalbo Jr. Title: President Date: 4.9.13

CERTIFICATION OF COMPLIANCE
INSPECTION REPORT

MET-L-TEST LABORATORY

NADCAP APPROVED FACILITY

115 BROWNING STREET

STRATFORD, CT 06615

TELEPHONE (203) 377-2429

FAX (203) 377-0517

WEBSITE: WWW.METLTESTLABORATORY.COM

MAGNETIC PARTICLE
PENETRANT INSPECTION
RADIOGRAPHIC INSPECTION

CUSTOMER: Pilgrim Screw Corporation
259 Dexter Street
Providence, RI 02907

LAB NO.	CUSTOMER P.O.	DATE SHIPPED	DATE INVOICE	INVOICE NO.
V7878	66085	04-12-13		V7878

PART NO.	DESCRIPTION	QUANTITY
P/N MS24694S148	R33547	*32* PCS
P/N MS24694S150	R33395	*32* PCS
P/N MS27039-5-07	R33375	*32* PCS

M.P.I. PER ASTM E1444-12. I.A.W. NASM7839

MAGNETIC PARTICLE INSPECTION

MAGNETIC PARTICLE TECHNIQUES ARE ON FILE AT MET-L-TEST FOR REVIEW.

RADIOGRAPHIC INSPECTION

RADIOGRAPHIC INSPECTION TECHNIQUES ARE ON FILE AT MET-L-TEST FOR REVIEW.

PENETRANT INSPECTION

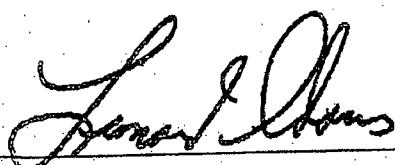
PENETRANT
EMULSIFIER
DEVELOPER

PENETRATING TIME 30 MINUTES
EMULSIFYING TIME 2 MINUTES MAX.
DEVELOPING TIME 15 MINUTES
NO PRE-PENETRANT ETCH DONE AT THIS FACILITY

INSPECTION RESULTS

REJECTED: 0 PIECE(S) THAT SHOW INDICATIONS CONSIDERED DETRIMENTAL

COMMENTS: *96* PCS ACCEPTED @ M.P.I.



INSPECTED BY

MLT
MC

III 04-12-13

LEVEL DATE



NDT LEVEL III